



EC number 39073000

TWEHA PreFix X-tra is a solvent-free, two-component surface improver based on specially developed epoxy resins. It is intended for professional pre-treatment of fiber-cement and porous materials where improved and durable adhesion is required within the TWEHA bonding system.

Application

- Surface must be clean, dry and free from grease; clean with TWEHA Cleaner+ where prescribed.
- Add the full contents of Component B (hardener) to the full contents of Component A (resin). Mix for at least 2 minutes until homogeneous. Do not subdivide the supplied set.
- Apply vertically to the bonding area (approx. 10 cm wide) with a brush or fine-structured paint roller in one thin, full-cover layer.

Components / appearance

- Component A: liquid, turbid, characteristic odor.
- Component B: liquid, yellowish, amine-like odor.

Packaging

- 2 Components, together 1 ltr.

- Matched two-component set: Component A (resin) + Component B (hardener).
- Use the complete supplied contents; do not split the package.

Storage conditions

- Keep in the original container, tightly closed, in a cool and well-ventilated place.
- Protect from direct sunlight, ignition sources and extreme temperatures.
- Keep away from strong acids and strong bases.
- Shelf life: further information on request.

Work and environmental safety

Component A may irritate skin and eyes, may cause an allergic skin reaction and is hazardous to aquatic life. Component B is corrosive, harmful if swallowed and may cause an allergic skin reaction. Wear suitable gloves, protective clothing and eye/face protection. See the current Safety Data Sheets for complete safety information.

System Type		2-component epoxylamine
Mixing Time	min.	2
Working / Processing Time	min.	30
Drying Time before bonding	minimum hrs	12
Recommended Processing Temperature	recommended °C / °F	approx. 18-20/ 65
Minimum Processing Temperature	bonding zone °C / °F	approx. +5 / +41
Application Zone width	mm	100
Flammability Component A		non flammable
Flashpoint Component A	°C / °F	>70
Flammability Component B		non flammable
Flash Point Component B	°C / °F	>100
Viscosity Component B	dynamic mPa-s	200
Density Component B	g/cm ³	1.02



All specifications, recommendations and technical data are based on laboratory tests under optimum conditions resp. on practical experience. They have been compiled most carefully. Nevertheless, a claim cannot be derived from them. In view of the wide range and variability of substrates, we would advise that our product should be tested by the user to establish suitability for its intended application. The user bears the only responsibility for non-appropriate or other than specified applications.

We refer to our general Conditions, technical changes reserved. Contents examined and released by TCB, Lepelstraat 1, bus 02.01, B-3290 Lommel, Belgium.

Customer Response Centre: +31 88 999 81 81 or info@tweha.com.