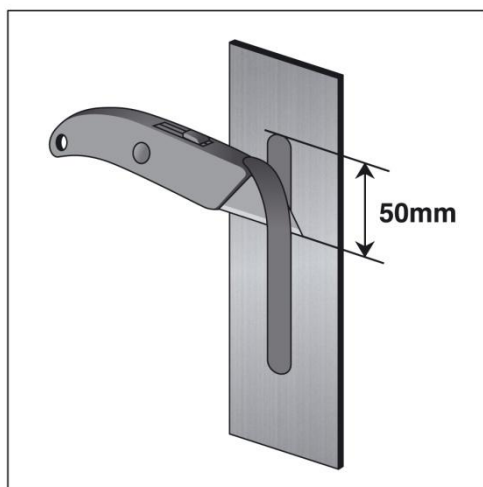


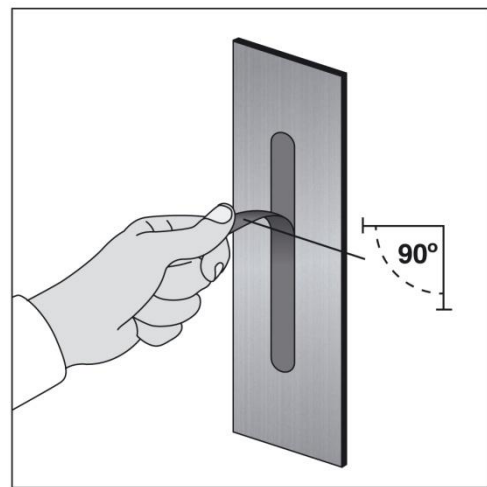
PEELING TEST ON NATURAL STONE IN SITU

Bonding natural stone façade cladding (and ceramics) with Tweha® StoneMate is now widely applied worldwide.

Please note! Natural stone is a natural material with sometimes strongly varying physical properties. For this reason, an adhesion test must **always (!)** be carried out on a representative sample piece.



1. Make a vertical cut approx. 5 cm (two inches) long in the length of the glue bead only.



2. Grasp the cut loose piece of glue bead firmly between the fingers and pull down at a 90° angle or more, and try to pull the glue bead off.

Test procedure:

Apply the adhesive bead in the same manner as it will be applied on site. The test is performed after the adhesive has fully cured (usually after 5 days).

Procedure:

1. Cut into the adhesive bead lengthwise over approximately 5 cm.
2. Firmly grip the cut, loose section of the adhesive bead between your fingers and then attempt to pull it loose from the substrate at an angle of 90° or more.

With sufficient adhesion, the adhesive bead should tear cohesively, without adhesive failure
